

Revision Date: 12/16/2024

Subject: E918 Error Code

Models: CHILLER

Title: Pump Interlock Malfunction

Troubleshooting Steps

1. Make sure the pump is operating
2. Verify that there is a closed connection attached on the dry contact at terminals 7 and 8 on the B-terminal block. There must be a closed connection when pump is running
3. Test device they have connected to verify pump operation. This device is field supplied. Examples of field supplied connections: flow switch, current transformer or pump interlock

